

On-Site findings from visit to Group 5

Date: 2014/07/03

Machine Type: CAT

Tyres Supplied: Skid Steer Dirt Terrain (10")



Executive Summary

| Client Manager + Position Client Manager + Position Workshop on site MMTWS Sales Support Date of Visit Machine Type Fleet Number of Machine Description of Tyres Fitted: Application (Mining / Construction / Agriculture) Site Conditions Construction/Gravel/Wax/Mud Date Tyres fitted Cost of Tyres No of hours worked Machine hours at site visit: More Manager + Position Gawie Nel Jan Venter Shawn Hockley 011 894 4471 2014/07/03 CAT Fleet Number of Machine LS2004 Skid steer Dirt Terrain (10") Construction Construction (Mining / Construction / Agriculture) Site Conditions Construction/Gravel/Wax/Mud Date Tyres fitted September 2011 Cost of Tyres Machine hours at date fitted: Machine hours at site visit: Machine hours at site visit: Machine hours at site visit: Tyre wear to date from 40mm Front – right 19.27mm |
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| Turo wear to date from 40mm Erent right 10.27mm |
| Tyre wear to date from 40mm Front – right 19.27mm |
| originaly. Rear – right 19.60mm |
| Front – left 19.15mm |
| Rear – left 19.89mm |
| Average 19.59mm |
| |
| Projected hours to 40mm Treadline 2800hrs |
| based on usage to date |
| Note: Initially wear will be faster as the tread width is broader as the tyre becomes older |
| Projected hours below Treadline |
| Note this is Bonus hours which we |
| expect and have not been included in 100 |
| the Projected Hours calc above |
| Manufacturers Projection under 950-2100 |
| similar conditions to Group 5(SASOL |
| WAX) |

REPORT

1. Background

The machine works in Dirt Terrain on Group 5. In deciding which tyres should be used for this clients requirements, the following was taken into consideration –

- Cushion effect to ensure that the machine was not negatively affected;
- The MMTWS was estimating a three to five times longer life in comparison to a pneumatic tyres
- The proposal would be the most cost effective solution for the customer.

The Solid cushion tyres were recommended for this application.

The machine was fitted with 10" solid cushion tyres. The wheels had an overall diameter of 830mm. Rim off set 168:66mm and rim size 16"x8". The serial numbers of the tyres are as follows –

- 50x114x10 0500042367 and 0500042379 for the right hand side front and rear tyres; and
- 50x115x10 0500042399 and 0500042387 for the left hand side front and rear tyres.



Cushion effect to ensure machine is not negatively affected.



Second phase in the life of the tyre provides an extra 60% longer life.

2. <u>Details of the site visit</u>

The visit was conducted by MMTWS Sales Support on 2014/07/03. The workshop representative on site (Gawie Nel). The machine was visited on site and measurements were taken.

3. Fitment

The fitment of the tyres was done on site at Group 5 on instruction from Andre Griesel. The fitment was done by MMTWS

4. <u>Measurements</u>

The following measurements were established -

- Rear right tyre= 19.60mm tread left
- Front right tyre=19.27mm tread left
- Front left tyre= 19.15mm tread left
- Rear left tyre = 19.89mm tread left

The average tread left on the tyres on 2014/07/03 was 19.59mm.

5. Photo Gallery



1.



2.



3.



4.



Hours on meter 6865.1 hours as at 2014/07/03

6.Conclusion

The 10" Solid cushion tyre had a tread depth of 50mm when new. There was an average of 38.00mm wear on the tyres over a 2405 hour period. Therefore, according to the wear patterns being demonstrated, a total of hours exceeding 2800hrs are projected on this set of tyres. There are two phases in the life of the tyre. The first phase wears only on the lugs and the second phase wears on the remaining lugs and centre cushion built into the tyre. The second phase provides a 60% longer life because there is an increase in the contact area.

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